



An Employee Owned Company

# Technical Bulletin

**Subject: Merchandiser Door Improvements**

**Date: Spring 2019**

## **I. Introduction**

At Leer, our mission is to “design and develop the highest quality, innovative temperature-controlled storage solutions,” so we’re always looking for new ways to improve our products. This Technical Bulletin discusses merchandiser solid-door frame improvements.

## **II. Door Frame Improvement**

The new door frame design (pictures on page 2) is engineered as a co-extrusion. A co-extrusion is a combination of both rigid and flexible PVC. The main structure of the door frame will remain rigid PVC but we added two new flexible PVC seals to interior and exterior edges of the frame.

**The new flexible PVC seals result in three significant improvements:**

- 1) Improved protection against dirt/water in the field and foam exposure during the manufacturing process.
- 2) All frames on solid doors now meet NSF Section 7 approval. Please note, this does not mean that solid door units are now NSF approved, as this still needs to be requested at the time of order.
- 3) The color of the door frame better matches the Duropon door color. Please note the color change when ordering replacement doors.

## **III. Door Frame Transition**

We will be phasing in the new door frame immediately for both new merchandisers and replacement doors.

- **New Merchandisers:** As we work through inventory, certain models will still contain the previous door style until they sell out. All future production will contain the new style door frame.
- **Replacement Doors:** We are keeping a limited stock of old door frames for replacement doors, specifically on two door merchandisers. If you are requesting replacement doors and need them to match the previous style/color, please let us know.



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## IV. Door Frame Improvement Photos



Previous



New

